Improved Synthesis of Epothilone B Employing Alkylation of an Alkyne for Assembly of Subunits

ORGANIC LETTERS 1999 Vol. 1, No. 9 1431–1434

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Received August 23, 1999



A strategy for assembling the two principal modules of epothilone B was developed that merges an allylic bromide with a terminal acetylene to fabricate the C10–C11 bond of the macrocycle. The resulting alkyne was semihydrogenated to give a seco ester previously employed in our total synthesis of epothilone B. This new approach affords a more efficient route to the naturally occurring macrolide and to its 9,10-dehydro analogue.

The extraordinary interest in the macrolides epothilone A (1) and B (2) reflects a growing awareness that these fermentation metabolites share a distinctive mechanism of cytotoxic activity with paclitaxel (Taxol), discodermolide, and eleutherobin whereby cell division is prevented by inhibition of microtubule disassembly.¹ Alongside ongoing investigations into the pivotal intracellular events triggered by epothilones² have been very active synthetic efforts by several groups, notably those of Danishefsky³ and Nicolaou.⁴ These studies have resulted in total syntheses of 1 and 2, as well as a large ensemble of analogues. In addition, syntheses

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10.1021/ol990248x CCC: \$18.00 © 1999 American Chemical Society Published on Web 10/07/1999

of **2** have been described by Schinzer,⁵ Grieco,⁶ Mulzer,⁷ and ourselves.⁸



Our initial synthesis of **2** proceeded via (9Z)-dehydro-12,-13-deoxyepothilone B (**3**) with the goal of exploring

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structural variants in the C9–C11 region of the macrocycle for analogue purposes. On the assumption that this domain is not intimately associated with the pharmacophore of the epothilones,⁹ our expectation is that **3** should retain good biological activity.¹⁰ On the other hand, introduction of a double bond at $\Delta^{9,10}$ distorts the macrocycle in a way that no longer permits overlay of the C9–C11 section of **3** with that of **2**. In particular, the introduction of C9–C10 unsaturation changes the antiperiplanar arrangement around these atoms in **2** to a *syn* coplanar alignment in **3**. The interplay of ring conformation with functional appendages offers a new avenue for probing structure–activity relationships in the epothilones that suggest new lines for analogue development.

Our previous strategy for assembling the requisite precursor to 3 invoked a Wittig olefination that merged the two components 4 and 5 into the seco ester 6 (Scheme 1). The



aldehyde **5** was prepared by a double stereodifferentiating *anti*-Felkin aldol condensation that hinged upon chelation

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(9) Ojima, I.; Chakravarty, S.; Inoue, T.; Lin, S.; He, L.; Horwitz, S. B.; Kuduk, S. D.; Danishefsky, S. J. *Proc. Natl. Acad. Sci. U.S.A.* **1999**, *96*, 4256. by a *p*-methoxybenzyl ether for directing the *Z* enolate of an ethyl ketone to the *re* face of an α -methyl aldehyde. Phosphonium bromide **4** was obtained through homologation of allylic bromide **7**, prepared by a sequence in which both *E*-trisubstituted alkene units were introduced with complete stereoselectivity. Although Wittig coupling of **4** and **5** proceeded efficiently on a >1 mmol scale, this reaction proved difficult to effect on smaller quantities of reactants. Consequently, we sought an alternative means for fusing the available subunits into **6**. This led to a plan in which a connection was to be forged between **7** or the corresponding alcohol **8** (via its mesylate) and a terminal alkyne representing the C1–C10 portion of **3**. A potential consequence of this approach was a new series of epothilone analogues embodying a C≡C unit across C9–C10.



Aldehyde **5** was reacted with the anion of dimethyl diazophosphonate¹¹ to give alkyne **9** in good yield. Coupling of the copper(I) derivative of **9** with either bromide **7** or the mesylate of **8** required extensive experimentation (Table 1)

Fable 1.	Coupling	of 9	with	7	and 8	3

equiv of 9	coupling partner	reagents/conditions	yield of 10 (%) ^a
1.1	7	5% CuI, TBAB, K ₂ CO ₃ , DMF ^b	8
1.1	7	20% CuI, Aliquot 336, K ₂ CO ₃ , DMF	11
1.1	7	50% CuI, pyrrolidine, DMF	0 ^c
1.1	8	(a) Ms_2O , Et_3N , DMF	
		(b) 10% CuI, Na ₂ CO ₃ , TBAB, DMF	34
1.1	8	(a) Ms ₂ O, Et ₃ N, CH ₂ Cl ₂	
		(b) 20% CuI, Na ₂ CO ₃ , TBAB, DMF	42
1.1	7	5% CuI, Et ₃ N, Et ₂ O-DMF	24
2.0	7	5% CuI, Et ₃ N, Et ₂ O-DMF	60
^a Bas Produc	ed on 7 or et was exclus	8. ^b Jeffery, T. Tetrahedron Lett. 1989, sively 11.	30, 2225.

but was found to give dienyne **10** in good yield when a mixture of ether and DMF was employed as solvent. However, even under rigorously anhydrous and anaerobic conditions, small amounts of the diyne **11** resulting from Glaser coupling¹² of **9** were detected. Our goal with **10** was



to continue the synthesis with this alkyne in the form of its cobalt complex **12**, in the hope that the alkyne could be

unmasked after macrocyclization. Unfortunately, although 12 was easily prepared by treatment of 10 with dicobaltoctacarbonyl, attempts to saponify the methyl ester of 12 led to complex mixtures (Scheme 2).



In an effort to circumvent this problem, the terminal ester of 9 was replaced by an aldehyde in the guise of acetal 13. The latter was synthesized by oxidative cleavage of alkene 14 followed by protection of aldehyde 15 as its ethylene acetal. After hydrogenolysis of 16, the resultant alcohol 17 was oxidized to 18 which was reacted with dimethyl diazophosphonate¹¹ to afford 13 (Scheme 3). Disappointingly, 13 yielded no coupled product with bromide 7 under conditions that had been successful with 9.

Finally, to bring this sequence into convergence with our previously published pathway to **2**,⁸ alkyne **10** was semihydrogenated over Lindlar catalyst. An important requirement for success in this reaction was that it be carried out in hexane.¹³ Other solvents gave little or no reaction. The



resultant triene **6**, after saponification, gave the corresponding carboxylic acid, which underwent clean deprotection of the C15 TBS ether to yield seco acid **19**.¹⁴ Macrolactonization under Yamaguchi conditions¹⁵ followed by removal of the remaining pair of TBS ethers furnished **3** (Scheme 4). The



latter has previously been reduced with diimide to yield 12,-13-deoxyepothilone B,⁸ and epoxidation of this material with

⁽¹⁰⁾ The results of bioassay studies with ${\bf 3}$ will be disclosed independently.

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⁽¹²⁾ Eglinton, G.; McCrae, W. In Advances in Organic Chemistry, Methods and Results; Raphael, R. A., Taylor, E. C., Wynberg, H., Eds.; Interscience: New York, 1963; Vol. 4, p 225.

⁽¹³⁾ The importance of a hydrocarbon solvent for acetylene semihydrogenation was pointed out by Lindlar himself, see: Freifelder, M. *Practical Catalytic Hydrogenation, Techniques and Applications*; Wiley-Interscience: New York, 1971; p 99.

⁽¹⁴⁾ Selectivity is attributed to a sterically favorable transilylation involving the carboxylate anion; the resultant silyl ester is hydrolyzed during aqueous workup.

⁽¹⁵⁾ Inanaga, J.; Kirata, K.; Saeki, H.; Katsuki, T.; Yamaguchi, M. Bull. Chem. Soc. Jpn. **1979**, 52, 1989.

dimethyldioxirane as described by Danishefsky^{3b} afforded **2**.

Acknowledgment. We are grateful to the National Institutes of Health (GM50574) for financial support. R.G.C. was the recipient of a National Institutes of Health Postdoctoral Fellowship (F32CA76743).

Supporting Information Available: Experimental procedures for the preparation of **8**, **9**, and **6**. This material is available free of charge via the Internet at http://pubs.acs.org.

OL990248X